

Worldflow[®]

PIPES & FITTINGS

Ideal For

Hot & Cold Water

Application



BRINGS OUT
The Best

UPVC, CPVC, SWR & AGRI
PLUMBING PIPES & FITTINGS





COMPANY PROFILE

Hari Om Polyplast

Flagship Brand : *Worldflow* 

Hari Om Polyplast is a leading manufacturer of high-quality piping solutions in India. Under our flagship brand, **WorldFlow Pipes and Fittings**, we deliver a wide range of UPVC, CPVC, SWR, and COLLUMN pipes & FITTINGS designed for various industries, including plumbing, agriculture, and infrastructure. With a focus on innovation, sustainability, and customer satisfaction, our state-of-the-art manufacturing processes ensure superior quality and durability, making us a trusted choice for reliable piping solutions.

VISION STATEMENT

At Hari Om Polyplast, we aspire to be a global leader in providing cutting-edge, eco-friendly piping solutions that redefine industry standards for quality, innovation, and sustainability. Our vision is to create long-lasting, durable products that meet the diverse needs of customers across residential, industrial, and infrastructure sectors, ensuring efficient water management and seamless fluid transportation systems.

We are committed to leveraging advanced technology and sustainable practices to deliver products that not only exceed customer expectations but also contribute to the conservation of resources and environmental protection. By fostering a culture of continuous improvement and innovation, we aim to drive progress within the plumbing, agriculture, and construction industries, both locally and globally.

Our ultimate goal is to be the most trusted and preferred partner for piping solutions, recognized for our unwavering commitment to reliability, innovation, and customer satisfaction while making a positive impact on communities and the environment for future generations.



MANUFACTURING INFRASTRUCTURE

- **Factory Layout & Machinery:** Ensure the manufacturing unit is equipped with high-end machinery that supports the production of **WorldFlow Pipes and Fittings**.
- **Warehousing and Inventory Management:** An efficient warehouse layout for raw materials and finished goods. Implement an automated inventory management system to track stock levels, and raw material consumption, and forecast demand.
- **Quality Control Laboratory:** Set up an in-house lab for quality testing, ensuring every product meets industry standards.
- **Sustainability and Waste Management:** Integrate eco-friendly practices to manage waste during production and ensure energy-efficient operations.

DOMESTIC AND INTERNATIONAL REACH

Domestic Reach

- Wider Distribution Network
- Localized Marketing
- Government Projects
- Retail Expansion

International Reach

- Export Partnerships
- Global Certifications
- Trade Fairs & Exhibitions
- E-commerce for Global Buyers
- Localized Compliance



Trust Us By



Worldflow[®]
PIPES & FITTINGS

CPVC

PIPES & FITTINGS



INTRODUCTION

WorldFlow CPVC Pipes and Fittings are designed to provide efficient, reliable, and long-lasting solutions for hot and cold water applications. Manufactured using advanced Chlorinated Polyvinyl Chloride (CPVC) material, these products are known for their high thermal resistance, durability, and ability to withstand extreme temperatures and pressures. With compliance to Indian and international standards, our CPVC systems are ideal for both residential and commercial plumbing.

USE OF PRODUCTS

Residential Plumbing



Commercial Plumbing



Chemical Industry



Agriculture and Irrigation



PRODUCT SPECIFICATION

Density: Typically around 1.45-1.6 g/cm³.

Tensile Strength: Usually 60-70 MPa, providing high durability under load.

Flexural Strength: Approximately 100 MPa, indicating good resistance to bending.

Vicat Softening Point: Typically between 103-110°C, indicating the softening temperature under load.

Glass Transition Temperature (T_g): Ranges from 110-130°C, ensuring CPVC can handle high temperatures in hot water and industrial applications.

CPVC Safety Tips

Temperature: Keep below 93°C.

Use Correct Adhesives: Only CPVC cement; 24-hour curing.

Avoid Open Flames: Keep CPVC away from heat sources.

UV Protection: Cover or paint pipes for outdoor use.

Chemical Safety: Avoid contact with petroleum or harsh chemicals.

Support Pipes: Place supports every 3-5 feet.

Allow Expansion: Use loops in long runs.

Protective Gear: Wear gloves, goggles, and masks.



Table 2 Dimensions of Chlorinated Polyvinyl Chloride Pipes
(Clauses 7,7.1, 7.1.2 and 7.1.2.1)
All dimensions in millimetres.

IS 15778: 2007

S1 No.	Nominal Size	Nominal Outside Diameter	Mean Outside Diameter		Outside Diameter at Any Point		Class 1, SDR 11			Class 2, SDR 135			Class 3, SDR 17		
			Min	Max	Min	Max	Avg. Max	Min	Max	Avg. Max	Min	Max	Avg. Max	Min	Max
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	(13)	(14)	(15)	(16)
i)	15	15.9	15.8	16.0	15.8	16.0	2.2*	1.7*	2.2*	1.9*	1.4*	1.9*	-	-	-
ii)	20	22.2	22.1	22.3	22.0	22.4	2.5	2.0	2.5	2.2	1.7	2.2	-	-	-
iii)	25	28.6	28.5	28.7	28.4	28.8	3.1	2.6	3.1	2.6	2.1	2.6	-	-	-
iv)	32	34.9	34.8	35.0	34.7	35.1	3.7	3.2	3.7	3.1	2.6	3.1	-	-	-
v)	40	41.3	41.2	41.4	41.1	41.5	4.3	3.8	4.3	3.6	3.1	3.6	-	-	-
vi)	50	54.0	53.9	54.1	53.7	54.3	5.5	4.9	5.5	4.6	4.0	4.6	-	-	-
vii)	65	73.0	72.8	73.2	72.2	73.8	-	-	-	-	-	-	4.8	4.3	4.8
viii)	80	88.9	88.7	88.1	88.1	89.7	-	-	-	-	-	-	5.9	5.2	5.9
ix)	100	114.3	114.1	114.5	113.5	115.1	-	-	-	-	-	-	7.5	6.7	7.5
x)	150	168.3	168.3	168.6	166.5	170.1	-	-	-	-	-	-	11.1	9.9	11.1

NOTES

1 All dimensions with ‘.’ are a function of SDR.

2 For CPVC pipes SDR is calculated by dividing the average outer diameter of the pipe in mm by the minimum wall thickness in mm. If the wall thickness calculated by this formula is less than 1.52 mm, it shall be increased to 1.52 mm. The SDR values shall be rounded to the nearest 05

SDR - 11

CPVC PIPES WEIGHT LIST



INCH	MM	WEIGHT PER PIPE	PACKING BUNDAL	LENGTH
1/2"	15	0.400 Kg.	75 Pipes	3 Mtr.
3/4"	20	0.620 Kg.	50 Pipes	3 Mtr.
1"	25	0.980 Kg.	30 Pipes	3 Mtr.
1 1/4"	32	1.480 Kg.	25 Pipes	3 Mtr.
1 1/2"	40	1.980 Kg.	15 Pipes	3 Mtr.
2"	50	3.230 Kg.	10 Pipes	3 Mtr.

INCH	MM	WEIGHT PER PIPE	PACKING BUNDAL	LENGTH
1/2"	15	0.660 Kg.	75 Pipes	5 Mtr.
3/4"	20	1.080 Kg.	50 Pipes	5 Mtr.
1"	25	1.680 Kg.	30 Pipes	5 Mtr.
1 1/4"	32	2.480 Kg.	25 Pipes	5 Mtr.
1 1/2"	40	3.280 Kg.	15 Pipes	5 Mtr.
2"	50	5.380 Kg.	10 Pipes	5 Mtr.

SDR - 13.5

CPVC PIPES WEIGHT LIST



INCH	MM	WEIGHT PER PIPE	PACKING BUNDAL	LENGTH
1/2"	15	0.300 Kg.	75 Pipes	3 Mtr.
3/4"	20	0.530 Kg.	50 Pipes	3 Mtr.
1"	25	0.830 Kg.	30 Pipes	3 Mtr.
1 1/4"	32	1.280 Kg.	25 Pipes	3 Mtr.
1 1/2"	40	1.680 Kg.	15 Pipes	3 Mtr.
2"	50	2.880 Kg.	10 Pipes	3 Mtr.

INCH	MM	WEIGHT PER PIPE	PACKING BUNDAL	LENGTH
1/2"	15	0.580 Kg.	75 Pipes	5 Mtr.
3/4"	20	0.900 Kg.	50 Pipes	5 Mtr.
1"	25	1.380 Kg.	30 Pipes	5 Mtr.
1 1/4"	32	2.140 Kg.	25 Pipes	5 Mtr.
1 1/2"	40	2.780 Kg.	15 Pipes	5 Mtr.
2"	50	4.780 Kg.	10 Pipes	5 Mtr.

PRICE LIST

CPVC SDR - 11 AS PER ASTM D2846

ELBOW



SIZE		PACKING
INCH	MM	
3/4"	15	40 X 16 = 640
1"	20	24 X 14 = 336
1 1/4"	25	15 X 13 = 195
1 1/2"	32	8 X 14 = 112
1 x 3/4"	40	30 X 13 = 390
2"	50	05 X 10 = 50

TEE



SIZE		PACKING
INCH	MM	
3/4"	15	30 X 15 = 450
1"	20	20 X 12 = 240
1 1/4"	25	10 X 13 = 130
1 1/2"	32	5 X 16 = 80
1 x 3/4"	40	15 X 18 = 270
2"	50	4 X 10 = 40

COUPLER

SIZE		PACKING
INCH	MM	
3/4"	15	60x18 = 1080
1"	20	30 X 16 = 480
1 1/4"	25	20 X 14 = 280
1 1/2"	32	10 X 18 = 180
2"	50	8 X 10 = 80

REDUCER



SIZE		PACKING
INCH	MM	
1" X 3/4"	20	30 X 20 = 600
1" 1/4" X 1"	25	20 X 18 = 360
2 X 1 1/4"	32	10 X 13 = 130
1 1/4" X 3/4"	40	30 X 14 = 420
1 1/2" X 1 1/4"	50	15 X 14 = 210

45* ELBOW

SIZE		PACKING
INCH	MM	
3/4"	20	50 X 16 = 800
1"	25	25 X 16 = 400
1 1/4"	32	20 X 13 = 260
1 1/2"	40	10 X 15 = 150
2"	50	

END CAP



SIZE		PACKING
INCH	MM	
3/4"	20	100 X 16 = 1600
1"	25	50 X 17 = 850
1 1/4"	32	30 X 17 = 510
1 1/2"	40	25 X 12 = 300
2"	50	

PRICE LIST

CPVC SDR - 11 AS PER ASTM D2846



UNION

SIZE		PACKING
INCH	MM	
3/4"	20	25 X 16 = 400
1"	25	15 X 14 = 210
1 1/4"	32	10 X 14 = 140
1 1/2"	40	5 X 20 = 100
2"	50	4 X 12 = 48



FTA

SIZE		PACKING
INCH	MM	
3/4"	20	50 X 16 = 800
1"	25	25 X 16 = 400
1 1/4"	32	15 X 16 = 240
1 1/2"	40	10 X 16 = 160
2"	50	



MTA

SIZE		PACKING
INCH	MM	
3/4"	20	50 X 18 = 900
1"	25	25 X 20 = 500
1 1/4"	32	15 X 20 = 300
1 1/2"	40	15 X 14 = 210
2"	50	



R BUSH

SIZE		PACKING
INCH	MM	
3/4" x 1"	20	60 X 22 = 1320
1 1/4" x 3/4"	25	30 X 20 = 600
1 1/2" x 3/4"	32	25 X 16 = 400
1 1/4" x 1"	40	30 X 20 = 600
1 1/2" x 1"	50	25 X 16 = 400
1 1/2" x 1 1/4"		20 X 20 = 400

90* BEND



SIZE		PACKING
INCH	MM	
3/4"	20	30 X 8 = 240
1"	25	25 X 6 = 150
1 1/4"	32	
1 1/2"	40	
2"	50	

STEP OVER BEND



SIZE		PACKING
INCH	MM	
3/4"	20	30 X 7 = 210
1"	25	20 X 6 = 120
1 1/4"	32	
1 1/2"	40	
2"	50	

PRICE LIST

CPVC SDR - 11 AS PER ASTM D2846

BALL VALVE



SIZE		PACKING
INCH	MM	
3/4"	20	185
1"	25	105
1 1/4"	32	72
1 1/2"	40	
2"	50	

T N SOCKET



SIZE		PACKING
INCH	MM	
3/4"	20	20 X 20 = 400
1"	25	15 x 17 = 255
1 1/4"	32	10 X 15 = 150
1 1/2"	40	5 X 16 = 80
2"	50	5 X 12 = 60

CROSS TEE



SIZE		PACKING
INCH	MM	
3/4"	20	25 X 10 = 250
1"	25	10 X 15 = 150
1 1/4"	32	
1 1/2"	40	
2"	50	

END PLUG



SIZE		PACKING
INCH	MM	
3/4"	20	
1"	25	
1 1/4"	32	
1 1/2"	40	
2"	50	

NAIL CLAIMP



SIZE		PACKING
INCH	MM	
3/4"	20	
1"	25	
1 1/4"	32	
1 1/2"	40	
2"	50	

METAL CLAIMP



SIZE		PACKING
INCH	MM	
3/4"	20	
1"	25	
1 1/4"	32	
1 1/2"	40	
2"	50	

PRICE LIST

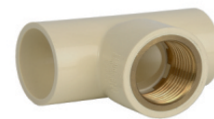
CPVC SDR - 11 AS PER ASTM D2846

BRASS FTA



SIZE		PACKING
INCH	MM	
3/4"	20	30 X 9 = 270
1"	25	20 X 7 = 140
3/4" X 1/2"	32	40 X 8 = 320
1 X 1/2"	40	30 X 8 = 240
1 X 3/4"	50	25 X 9 = 225

BRASS TEE



SIZE		PACKING
INCH	MM	
3/4" X 1/2"	20	20 X 9 = 180
3/4"	25	15 X 8 = 120
1 X 1/2"	32	15 X 7 = 105
1 X 3/4"	40	10 X 8 = 80
1"	50	20 X 8 = 160

VALVE MIXER



SIZE		PACKING
INCH	MM	
3/4" X 1/2"	20	52
1 X 1/2"	25	40

Consil Walve

SIZE		PACKING
INCH	MM	
3/4"	20	36
1"	25	

BRASS MTA



SIZE		PACKING
INCH	MM	
3/4"	20	25 X 8 = 200
1"	25	15 X 8 = 120
3/4" X 1/2"	32	40 X 7 = 280
1 X 1/2"	40	30 X 7 = 210
1 X 3/4"	50	15 X 8 = 120

BRASS ELBOW



SIZE		PACKING
INCH	MM	
3/4" X 1/2"	20	30 X 8 = 240
3/4"	25	25 X 8 = 200
1 X 1/2"	32	25 X 6 = 150
1 X 3/4"	40	20 X 7 = 140
1"	50	15 X 7 = 105

PRICE LIST

CPVC SDR - 11 AS PER ASTM D2846



C-PVC SOLVENT

SIZE		PACKING
59 ML		48 X 2 = 96
118 ML		24 X 2 = 48



HEXAGON MTA

SIZE		PACKING
INCH	MM	
3/4"	20	20 x15
1" X 1/2"	25	20 x15



HEXAGON FTA

SIZE		PACKING
INCH	MM	
3/4" X 1/2"	20	20 X 15
1" X 1/2"	25	20 X 15



NRV UNION

SIZE		PACKING
INCH	MM	
3/4"	20	7 X 12 = 84
1"	25	7 X 10 = 70
1/4"	32	
1/2"	40	
2"	50	



THREAD

SIZE		PACKING
INCH	MM	
3/4"	20	20 x 10 = 200
1"	25	25 x 15 = 375
1 1/4"	32	
1 1/2"	40	
2"	50	

Terms And Conditions:

1. All Taxes And Other Levies Will Be Charged Extra As Applicable.
2. Prices Are Ex-Factory.
3. Any Disputes Are Subject To Rajkot Jurisdiction Only.
4. Warranty Is Not Application Of Using With Other Combination With Any Other Brand Make Of Pipe, Fittings/And Solvent
5. Payment 100% Advance
6. In Case Of Transport Damaged Goods Will Be Not Return.

FITTINGS RATE

Plain CPVC Fittings:

Brass CPVC Fittings:

PIPE RATE

ISI CPVC Pipe:

Per Kg. Rate:

Worldflow[®]
PIPES & FITTINGS

SWR
PIPES & FITTINGS



PRODUCT INTRODUCTION

WorldFlow SWR Pipes and Fittings are engineered for efficient drainage of soil, waste, and rainwater. Made from premium-quality uPVC, they provide a durable, corrosion-resistant solution for residential, commercial, and industrial plumbing systems. With easy installation and leak-proof performance, they ensure a hygienic and eco-friendly drainage experience.

PRODUCT SPECIFICATION

- **Material:** High-grade uPVC, non-corrosive, and recyclable.
- **Standards:** IS 13592 (Pipes), IS 14735 (Fittings).
- **Sizes:** Outer diameters from 40 mm to 200 mm.

Types:

- **Type A:** For venting applications.
- **Type B:** For soil and waste drainage.
- **Lengths:** Available in 3m and 6m with socketed ends.
- **Joining System:** Push-fit (with rubber ring) or solvent weld for leak-proof joints.

Features:

- Smooth interiors to prevent clogging.
- UV-stabilized for outdoor durability.
- Lightweight for easy handling.

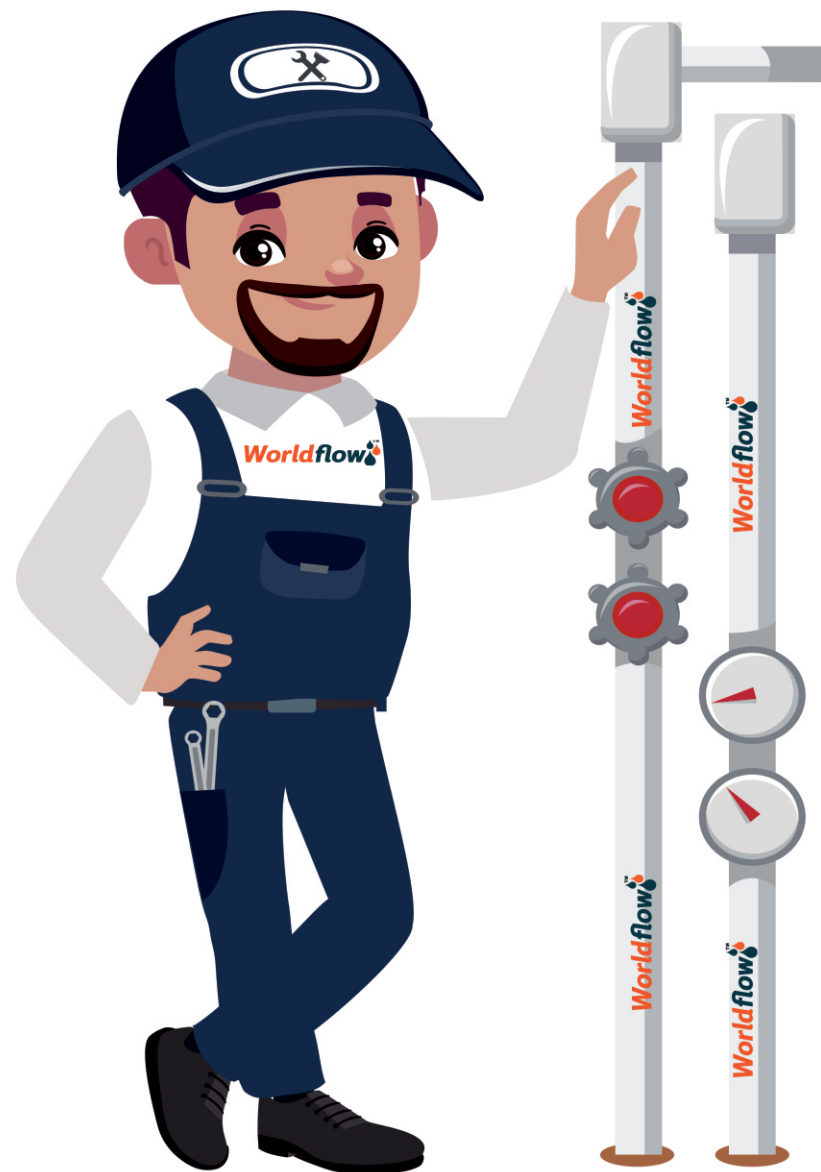


USE OF PRODUCT

- **Rainwater Drainage:**
- **Ventilation:**
- **Rainwater Harvesting:**
- **Commercial & Industrial Applications:**

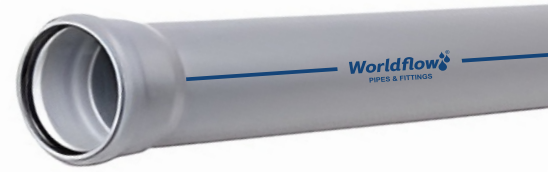
SAFTY TIPS

- **Installation:** Ensure proper alignment of pipes and fittings to prevent leaks.
- **Handling:** Avoid dragging pipes on rough surfaces to prevent scratches or damage.
- **Joining:** Use appropriate solvent cement or push-fit rings for secure joints.
- **Load Management:** Avoid stacking pipes and fittings beyond recommended limits.
- **Temperature Range:** Use within the recommended range (-5°C to 60°C) for optimal performance.
- **Regular Maintenance:** Periodically inspect and clean the system to ensure proper functionality



TYPE - A

SIZE IN MM	Weight Per Pipe (KG)	Price in (10 Feet)
75	1.800	321.48/-
90	3.400	606.48/-
110	7.450	1368.80/-



TYPE - B

SIZE IN MM	Weight Per Pipe (KG)	Price in (10 Feet)
75	-	440.80/-
90	-	-
110	-	882/-



PIPES (SEFIT) AS PER IS: 13592:2013

SIZE IN MM	Weight Per Pipe (KG)	Price in (10 Feet)
75	-	314.63/-
90	-	591.67/-
110	-	-



PRICE LIST

SWR-11 AS PER ASTM D2846

BEND



SIZE MM	PACKING	MRP
75	60	50.99/-
90	64	-
110	40	100.22/-

DOOR BEND



SIZE MM	PACKING	MRP
75	48	61.80/-
90	56	-
110	32	124.95/-

BEND 45*



SIZE MM	PACKING	MRP
75	80	41.81/-
90	100	-
110	56	82.66/-

SINGLE TEE



SIZE MM	PACKING	MRP
75	72	71.90/-
90	45	-
110	24	119.54/-

DOOR SINGLE TEE



SIZE MM	PACKING	MRP
75	50	86.73/-
90	36	-
110	24	169.60/-

COUPLER



SIZE MM	PACKING	MRP
75	100	38.76/-
90	100	-
110	68	71.52/-

CLEANASING PIPE WITH DOOR



SIZE MM	PACKING	MRP
75	82	-
90		
110	30	135.45/-

SINGLE Y



SIZE MM	PACKING	MRP
75	30	113.40/-
90		
110	20	179.55/-

PRICE LIST

SWR-11 AS PER ASTM D2846

DOOR Y



SIZE MM	PACKING	MRP
75	25	-
90		
110	16	-

REDUCER



SIZE MM	PACKING	MRP
110 X 75	60	66.15/-

REDUCER TEE



SIZE MM	PACKING	MRP
110 X 75	30	123.90/-
90 X 75	45	-

REDUCING TEE WITH DOOR



SIZE MM	PACKING	MRP
100 X 75	24	171.84/-
90 X 75		

P-TRAPS



SIZE MM	PACKING	MRP
110 X 110	17	201.60/-
110 X 125	14	208.95/-

Q-TRAPS



SIZE MM	PACKING	MRP
110 X 110	12	216.30/-
110 X 125		

S-TRAPS



SIZE MM	PACKING	MRP
110 X 110	12	249.90/-
110 X 125	12	255.15/-

NAIL CLAIMP METAL



SIZE MM	PACKING	MRP
75		
110		

PRICE LIST

SWR-11 AS PER ASTM D2846

VENT COWL



SIZE MM	PACKING	MRP
75	348	16.80/-
110	144	26.25/-

DOOR CAP



SIZE MM	PACKING	MRP
75	400	16.54/-
110	200	33.70/-

JALI



SIZE MM	PACKING	MRP
75	-	-
110	400	17.33/-

RUBBER RING



SIZE MM	PACKING	MRP
75	1900	4.99/-
110	1000	6.57/-

PP RING



SIZE MM	PACKING	MRP
75	-	-
110	-	-

PIPE CLIP



SIZE MM	PACKING	MRP
110 X 110	12	216.30/-
110 X 125	-	-

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FITTINGS RATE

Plain SWR Selfit:

Brass SWR Wilfit:

PIPE RATE

ISI SWR Pipe:

Per Kg. Rate:

Worldflow[®]
PIPES & FITTINGS

uPVC COLLUMN PIPES



Product Description

Material: Unplasticized Polyvinyl Chloride (uPVC).

Usage: Designed for submersible pump applications and high-pressure water lifting.

Durability: Lightweight, corrosion-resistant, and long-lasting.

Technical Features

High Tensile Strength: Ensures resistance against high hydraulic pressure.

Square Threads: Easy and secure assembly, reducing installation time.

Anti-Corrosive Properties: Resists scaling and corrosion for long-term durability.

Food Grade Material: Ensures safe drinking water transmission.

Key Benefits

Lightweight yet strong, reducing transportation and installation costs.

Energy-efficient due to smooth inner surfaces, minimizing friction loss.

Compatible with different pump types (submersible and jet).

Environmentally friendly and recyclable.

Certifications and Compliance

ISO 9001:2015 QUALITY STANDARDS.

CE MARKING FOR EXPORT COMPLIANCE.

AS FOR ISI STANDARD

Applications

Water well systems.

Irrigation and agricultural use.

Industrial and residential water supply.

Geothermal heat pump systems.

Accessories

Rubber Rings: High-quality sealing rings for leak-proof connections.

Adapters and Couplings: For easy jointing and integration.

Metal Reinforced Fittings: Enhanced durability under stress.



INCH	MM	OD		PIPE TYPE	STD. PKG. (NOS.)	WEIGHT PER 3MTR.	SAFE ALLOWABLE PRESSURE (kg/cm ²)
		OVER COUPLING MM					
1"	33.20	46.10	ECO	40	0.950	12	
			MEDIUM	40	1.100	15	
			STANDARD	40	1.550	30	
1¼"	42.20	55.00	ECO	30	1.300	12	
			MEDIUM	30	1.600	15	
			STANDARD	30	2.000	25	
1½"	48.20	62.00	ECO	25	1.650	15	
			MEDIUM	25	2.000	15	
			STANDARD	25	2.750	25	
			HEAVY	25	3.450	35	
2"	60.10	79.00	SUPER HEAVY	25	4.300		
			ECO	15	2.400		
			MEDIUM	15	2.900	14	
			STANDARD	15	3.800	20	
			HEAVY	15	4.700	28	
2¼"	63.00	88.00	SUPER HEAVY	15	6.000		
			HEAVY	10	5.400	25	
2½"	75.00	95.00	SUPER HEAVY	10	6.500		
			MEDIUM	10	3.650	10	
			STANDARD	10	5.000	16	
			HEAVY	10	7.000	26	
			SUPER HEAVY	10	8.800	11	
3"	75.00	114.00	MEDIUM	5	5.000	11	
			STANDARD	5	6.800	17	
			HEAVY	5	9.200	26	
			SUPER HEAVY	5	12.800		
3½"	100.00		STANDARD	5	7.200		
			HEAVY	5	11.500		
4"	113.00	136.00	MEDIUM	5	7.500	10	
			STANDARD	5	10.100	15	
			HEAVY	5	15.150	26	
			SUPER HEAVY	5	20.800		
5"	140.00	180.00	STANDARD		16.700	16	
			HEAVY		27.720		
			SUPER HEAVY		32.660	16	
6"	165.00	207.00	HEAVY		32.000		

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3. Any Disputes Are Subject To Rajkot Jurisdiction Only.
4. Warranty Is Not Application Of Using With Other Combination With Any Other Brand Make Of Pipe. Fittings/And Solvent
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